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United States
Department of
Agriculture

Agricultural
Marketing
Service

Dairy
Division

July 1987

Dairy Plants Surveyed and Approved for USDA Grading Service

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PREFACE

The dairy plants listed in this publication are inspected periodically by the U.S. Department of Agriculture (USDA). USDA has two types of dairy plant approvals. Those operations denoted with "P" codes (packaging and processing) have only partial approval, and the resulting products may not be officially graded. (See page 31 for further details.) All other product codes--B, C, D, M, S, and W--denote products that are eligible for official grading service. Plant approval for grading service does not constitute an endorsement of product quality; however, such assurance could be achieved by official grading to meet a U.S. grade standard or a quality specification of the buyer or seller.

Plant approval is determined by unannounced inspections, conducted at least twice yearly and covering more than 100 items, including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures. The inspection criteria are outlined in "General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service" (7CFR 58.101 to 58.938) administered by the Dairy Division of USDA's Agricultural Marketing Service (AMS).

The USDA plant inspection program is widely used by the dairy industry. Plant managers recognize it as an important means for improving and maintaining a sound operation for producing dairy products that will meet specific grade or contract requirements and that have uniform quality essential for buyer and consumer approval and protection. Buyers also find this program a reliable guide to sources for dependable dairy products.

The Dairy Grading Section of the AMS Dairy Division also provides service under its resident grading and quality control service. Plants using this service are shown in this publication with an asterisk. This full-time program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The resident program also makes available to the plant manager the technical know-how and experience of the Dairy Grading Section's supervisory staff, including chemists and bacteriologists, for help in solving product quality problems.

Plant inspection services and the Resident Grading and Quality Control Program are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested persons may obtain information about these services by contacting the nearest regional office of the Dairy Grading Section. (See directory of offices on page 41.)

Plants listed in this publication are identified by State-assigned code numbers (where available) in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). Each State has been assigned a two-digit number, which appears in this publication following the name of the State. The State-assigned plant numbers identifying the plant precede the plant name.

This publication is revised every 3 months to reflect changes in plant approval and to include new plants.

USDA inspection and grading services are performed under the "Regulations Governing the Inspection and Grading Services of Manufactured or Processed Dairy Products," 7CFR 58.1 to 58.63.

Codes shown below denote products that are eligible for USDA grading or inspection service at USDA-approved dairy plants listed in this publication.

Butter Products-B

- B1 Butter
- B2 Whipped butter
- B3 Anhydrous milkfat
- B4 Butteroil
- B5 99.8% Milkfat from whey cream
- B6 Concentrated milkfat

Cheese and Cheese Products-C

- C1 Cheddar
- C2 Colby
- C3 American (Cheddar, Colby, Granular curd, Washed curd)
- C4 Swiss
- C5 Brick
- C6 Muenster
- C7 Monterey Jack
- C8 Limburger
- C9 Neufchatel
- C10 Cream
- C11 Bakers
- C12 Cottage
- C13 Farmers
- C14 Ricotta
- C15 Ricottone
- C16 Blue
- C17 Mozzarella, part-skim mozzarella, low-moisture mozzarella, low-moisture part-skim mozzarella
- C18 Provolone
- C19 Scamorza, part-skim scamorza, low-moisture scamorza, low-moisture part-skim scamorza
- C20 Parmesan
- C21 Romano
- C22 Hard grating cheese
- C23 Grated or shredded cheese
- C24 Grated American cheese food
- C25 Dry pasteurized process American cheese
- C26 Dry pasteurized process cheese food
- C27 Cold-pack cheese
- C28 Cold-pack cheese food
- C29 Blended dry cheese
- C30 Edam
- C31 Gouda
- C32 Ground natural cheese
- C33 Caciocavallo
- C34 Asiago
- C35 Queso Blanco
- C36 Gorgonzola
- C37 Bondost

- C38 Cheese curd
- C39 Brie
- C40 Camembert
- C41 Feta
- C42 Fontinella
- C43 Port du Salut
- C44 Semisoft cheeses, Semisoft part-skim cheeses
- C45 Skim milk cheese for manufacturing
- C46 Havarti

Milk and Liquid Dairy Products-M

- M1 Milk
- M2 Cream
- M3 Whey cream
- M4 Sour cream, acidified sour cream
- M5 Plastic cream
- M6 Packaged coffee cream
- M7 Skim milk
- M8 Condensed skim milk
- M9 Condensed milk
- M10 Sweetened condensed milk
- M11 Evaporated milk
- M12 Evaporated fill milk
- M13 Sweetcream buttermilk
- M14 Condensed sweetcream buttermilk
- M15 Buttermilk product
- M16 Condensed buttermilk product
- M17
- M18 Neutralized buttermilk
- M19 Condensed neutralized buttermilk
- M20 Infant formula
- M21 Canned milk
- M22 Ice milk shake mix
- M23 Ice cream mix base
- M24 Whole milk with skim milk added

Codes shown below denote products that are eligible for USDA grading or inspection service at USDA-approved dairy plants listed in this publication.

*Plants approved for codes marked with an asterisk are subscribing to the USDA salmonella surveillance program, which monitors plant control by quarterly USDA sampling and testing of product and environmental samples, together with an established system of followup in the event of a positive result. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not assure the absence of Salmonella organisms in product manufactured in USDA approved operations.

Dry Milk Products-D

- *D1 Nonfat dry milk, spray process
- *D2 Instant nonfat dry milk
- *D3 Nonfat dry milk, roller process
- *D4 Dry whole milk, spray process
- *D5 Dry whole milk, roller process
- *D6 Dry sweetcream buttermilk, spray process
- *D7 Dry sweetcream buttermilk, roller process
- *D8 Dry cultured buttermilk, spray process
- *D9 Dry buttermilk product, spray process
- *D10 Dry buttermilk product, roller process

Whey and Whey Products-W

Names for the following whey products were revised to be in accordance with Food and Drug Administration GRAS (Generally Recognized As Safe) action dated September 4, 1981. By the FDA action, labeling of all affected products must be in conformance by July 1, 1983.

- W1 Whey
- W2 Concentrated whey
- *W3 Dry whey
- *W4 Instant dry whey

- *W5 Lactose

- W6 Reduced lactose whey
- W7 Concentrated reduced lactose whey
- *W8 Dry reduced lactose whey

- W9 Reduced minerals whey
- W10 Concentrated reduced minerals whey
- *W11 Dry reduced minerals whey

- W12 Reduced lactose and reduced minerals whey
- W13 Concentrated reduced lactose and reduced minerals whey
- *W14 Dry reduced lactose and reduced minerals whey

- W15 Whey protein concentrate
- W16 Concentrated whey protein concentrate
- *W17 Dry whey protein concentrate

- W18 RO concentrated whey, pasteurized
- W19 RO concentrated whey, unpasteurized, for further processing
- W20 Ultrafiltered whey permeate
- W21 Concentrated ultrafiltered whey permeate

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Specialty Products-S

- *S1 Dry whey-buttermilk blend
- *S2 Dry whey-skim milk blend
- *S3 Dry dairy blend (all dairy ingredients)
- *S4 Dry dairy blend (with cereal ingredients)
- *S5 Calcium reduced dry skim milk
- *S6 Dry cream substitute
- *S7 Dry nondairy foods
- *S8 Dry cultured cream
- *S9 Instant diet foods
- S10 Cream serum solids
- S11 Condensed cream serum solids
- S12 Margarine
- *S13 Dry malted milk
- S14 Condensed infant formula for drying
- *S15 Dry infant formula
- S16 Yogurt
- *S17 Dry yeast
- *S18 Dry mix base for frozen desserts-ice milk & ice cream base
- S19 Dairy topping
- S20 Nondairy topping
- S21 Pudding
- *S22 Dry skim milk modified with calcium hydroxide and disodium phosphate
- *S23 Dry modified whey-caseinate blend
- S24 Whey-soy drink mix
- *S25 Dry whey-soya-caseinate blend
- *S26 Dry neutralized buttermilk
- *S27 Dry skim milk-buttermilk blend (formerly code D9)
- *S28 Dry whey caseinate blend
- *S29 Dry whey-soya isolate blend
- *S30 Dry whey-soya-vegetable fat blend
- *S31 Dry whey-caseinate-skim milk blend
- *S32 Rennet treated, calcium reduced dry skim milk
- S33 Instant lowfat imitation dry milk
- S34 White sauce mix
- *S35 Extruded yeast-soya blends
- *S36 Dry yeast-whey blends
- *S37 Dry yogurt
- S38 Enzyme modified cheese product
- S39 Dairy dips, nondairy dips
- S40 Dry cultured whey
- S41 Dry cultured whey with cereal ingredients

SECTION
I

LISTING OF
PLANTS PRODUCING PRODUCTS
ELIGIBLE FOR USDA GRADING OR
INSPECTION SERVICE

FOR LISTING OF PLANTS WHICH HAVE PROCESSING
OR PACKAGING OPERATIONS THAT MEET USDA REQUIREMENTS
FOR FACILITIES AND SANITATION SEE SECTION II.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
01-ALABAMA -----			
22	M & T CHEESE CO., INC.	UNIONTOWN	C3 M3
04-ARIZONA -----			
15	UNITED DAIRYMEN OF ARIZONA	TEMPE	B1 B6 D1
05-ARKANSAS -----			
12	HILLS VALLEY FOODS, INC.	BATESVILLE	C1 C3 C7 M3
180	MID-AMERICA DAIRYMEN, INC.	SILOAM SPRINGS	M1
06-CALIFORNIA -----			
939	BEATRICE CHEESE	GUSTINE	C3 C10 C17 M3 W3
219	CALIFORNIA COOPERATIVE CREAMERY	HUGHSON	B1 B6 D1 D6
649	CALIFORNIA COOPERATIVE CREAMERY	PETALUMA	B1 C3 C7 D1 D6 M3 M9
720	CALIFORNIA MILK PRODUCERS	ARTESIA	B1 C3 C7 D1 D6 M2 M8
36	CARNATION COMPANY	GUSTINE	M11
2	CRYSTAL CREAM AND BUTTER CO.	SACRAMENTO	B1 D1
6	*DAIRYMAN'S COOP. CREAMERY ASSN.	TULARE	B1 C3 C7 D1 D6 D9 S3 W1 W2 W3 W6 W15 W16 W17
31	DANISH CREAMERY ASSN.	FRESNO	B1 D1 D6
91	F & A DAIRY OF CALIFORNIA	NEWMAN	C3 C7 C14 C17 C18 M2
260	FARMDALE CREAMERY	SAN BERNARDINO	C1 C7
77	GALLO CHEESE	LIVINGSTON	C3 C7
3500	GARDENIA CHEESE	SOUTHGATE	C14 C17 C18
4484	GLENN MILK PRODUCERS ASSN.	WILLOWS	B1 D1 D6
43	*GOLDEN CHEESE CO. OF CALIFORNIA	CORONA	B1 C1 C7
1187	HUMBOLDT CREAMERY ASSN.	FORTUNA	B1 D1 D2 D4 D6
541	HUMBOLDT CREAMERY ASSN.	LOLETA	M2 M8
25	KRAFT INC.	VISALIA	D1 M2
33	LEPRINO FOODS	LEMOORE	C17
65	LEPRINO FOODS	NEWMAN	C3 C17 M3
69	LEPRINO FOODS	TRACY	C17 M2

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
06-CALIFORNIA (CONT.)			
858	REAL FRESH	VISALIA	M1
748	SAN JOAQUIN VALLEY DAIRYMEN	LOS BANOS	B1 D1 D6 M9
10	SANTEE DAIRIES INC.	LOS ANGELES	B1 M8 M9
08-COLORADO			
56	LEPRINO FOODS	DENVER	C14 C17
09-CONNECTICUT			
111	H. P. HOOD, INC.	NEWINGTON	M1 M2 S19
13-GEORGIA			
80	ATLANTA DAIRIES COOP.	CARROLLTON	C3 M3
100	DAIRYMEN, INC.	SAVANNAH	M1
16-IDAHO			
84	BONNEVILLE CHEESE CO.	IDAHO FALLS	C17 W2
16	DAIRYMEN'S CREAMERY ASSN., INC.	CALDWELL	B1 C3 D1 D6 M2 M3 M8 M14 W2 W3
46	KRAFT FOODS	BLACKFOOT	C3 C7 C17 M3
47	KRAFT FOODS	CAREY	C3 C6 C7 M3
52	KRAFT FOODS	RUPERT	C3 C4 M3
71	MOUNTAIN EMPIRE DAIRYMEN'S ASSOCIATION	TWIN FALLS	B3 B5 C3 C7 C17 M3
59	NELSON RICKS CREAMERY CO.	REXBURG	C3 C7
66	PET INC.	BUHL	M11
3	SWISS VILLAGE CHEESE CO.	NAMPA	C3 C7
60	WARD'S CHEESE	RICHFIELD	C3 M3
11	WESTERN FOOD PROCESSING	IDAHO FALLS	S4 S37
17-ILLINOIS			
501	AFOLKEY COOP.	DAKOTA	C17 C18 M3

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
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17-ILLINOIS (CONT.)			

2650	CARNATION CO.	JACKSONVILLE	S6
267	DEAN FOODS CO.	PECATONICA	S6
135	DEAN FOODS CO.	ROCKFORD	C11 C12 S6 S39 W2 W9 W10
559	KOLB-LENA	LENA	C1 C2 C4 C5 C7 C39 C40 C41 C46
561	KRAFT FOODS, INC.	GALENA	C3 C4 M3
565	KRAFT FOODS, INC.	STOCKTON	C4 M3
205	MILNOT COMPANY	LITCHFIELD	B1 M1 M11
127M	MINONK DAIRY, INC.	MINONK	C4 M3
582	NAUVOO MILK PRODUCTS, INC.	NAUVOO	C16
633	PLEASANT VIEW CHEESE COOP.	ROCK CITY	C1 C2 C4 C6 C7 M3
55M	PREFERRED MILK, INC.	CHICAGO	S1 S2 S3 S4 S25 S28 S30
1598	SWISS VALLEY FARMS	MT. CARROL	M1
18-INDIANA			

1511	ASSOCIATED MILK PRODUCERS, INC.	DENVER	M1
1513	ASSOCIATED MILK PRODUCERS, INC.	WARSAW	C3 M3
47	BEATRICE CHEESE, INC.	AUBURN	C1 C2 C7
1226	BEATRICE CHEESE, INC.	SHIPSEWANA	M1
61	*DAIRY FARM PRODUCTS GOSHEN MILK DIV.	GOSHEN	B1 B2 D1 D6 M2 M8 M9 M13 M14
119	DALE CHEESE CO.	DALE	C1 C2 C3 M3
1532	DEUTSCH KASE HAUS	MIDDLEBURY	C2 C3 M3
95	GRAHAM CHEESE CO.	ELNORA	C1 C2 C3 M3
65	NEW PARIS CREAMERY CO.	NEW PARIS	M1 M2
79	PET, INC.	ANGOLA	M1
1599	SWISSLAND MILK	BERNE	M1
19-IOWA			

306	ASSOCIATED MILK PRODUCERS, INC.	ARLINGTON	B1 D1 M2
71	ASSOCIATED MILK PRODUCERS, INC.	FESTINA	M1
35	ASSOCIATED MILK PRODUCERS, INC.	FREDERICKSBURG	D1 D6 M2 M7 M8
30	ASSOCIATED MILK PRODUCERS, INC.	KIMBALLTON	M1
105	*ASSOCIATED MILK PRODUCERS, INC.	MASON CITY	D2

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
19-IOWA (CONT.)			
296	ASSOCIATED MILK PRODUCERS, INC.	SANBORN	C1 M3 W2
96	*ASSOCIATED MILK PRODUCERS, INC.	SIBLEY	D1 D2 M2
12	BANCROFT CO-OP CREAMERY	BANCROFT	M1
305	BEATRICE CHEESE	FREDERICKSBURG	C9 C10 C17 C23 M4 W2 W3
77	BEATRICE CHEESE	PRESTON	C17 C18 C21 M3 W2
344	BEATRICE CHEESE	SULLY	M1
16	BREMER COOP. CRMY.	WAVERLY	M1
21	CALHOUN COOP. CREAMERY CO.	LANSING	M1
23	CARNATION COMPANY	WAVERLY	D1 D2 S6
299	EVERTS MILK ROUTE	HOLLAND	M1
319	FARMERS CO-OP CREAMERY CO.	GREELEY	M1
7	GUNDER COOP CHEESE FACTORY	POSTVILLE	C3 M3 W1
358	HELLE TRANSFER STATION	EARLVILLE	M1
304	KESLEY CO-OP CREAMERY CO.	KESLEY	M1
214	LAKE MILLS CO-OP CREAMERY	LAKE MILLS	M1
3	LAND O'LAKES, INC	HUDSON	S12
28	LUDLOW DIV. OF WAPSIE VALLEY CREAMERY	WAUKON	C1 C3 M3
79	MID-AMERICA DAIRYMEN, INC.	BRAYTON	M1
292	MID-AMERICA DAIRYMEN, INC.	SULLY	M1
91	ORAN CO-OP CREAMERY	ORAN	M1
314	POTTER SIDING CO-OP CREAMERY CO.	TRIPOLI	B1 M1
99	SCHLEY CHEESE FACTORY	CRESCO	C1 M3 W1
326	STACYVILLE CO-OP CREAMERY ASSOCIATION	STACYVILLE	M1
355	SWISS VALLEY FARMS	CORYDON	M1
336	SWISS VALLEY FARMS	DAVENPORT	M1
145	SWISS VALLEY FARMS	DUBUQUE	M1
22	SWISS VALLEY FARMS	HOPKINTON	C1 C3 M3 W1 W16
288	SWISS VALLEY FARMS	MAQUOKETA	D1 D6 M2 M8 W17
61	SWISS VALLEY FARMS	WATERLOO	M1
76	SWISS VALLEY FARMS	WAVERLY	M1
89	SWISS VALLEY FARMS CO.	LUANA	C1 C3 C4 C10 M2 M3 W2 W3
107	TWIN COUNTY DAIRY, INC.	KALONA	C1 C3 M3 W19
34	WAPSIE VALLEY CREAMERY, INC.	INDEPENDENCE	C3 C7 M3 W2 W5 W7 W8
196	WISCONSIN DAIRIES COOP	CRESCO	D1 M2
302	WISCONSIN DAIRIES COOP.	DECORAH	C3 M3 W2
294	WISCONSIN DAIRIES COOP.	WAUKON	M1 M2

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DAIRY PLANTS SURVEYED AND
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
20-KANSAS -----			
102	ALL STAR DAIRY, GARNETT DIVISION	GARNETT	C17 M3
461	ASSOCIATED MILK PRODUCERS, INC.	HILLSBORO	C1 D1 M3 W2 W17
300	MATTOX MILK TRANSFER STATION	OSWEGO	M1
327	MID-AMERICA DAIRYMEN, INC.	ELLIS	M1
351	MID-AMERICA DAIRYMEN, INC.	ERIE	M1
120	MID-AMERICA DAIRYMEN, INC.	OTTAWA	M1
350	*MID-AMERICA DAIRYMEN, INC.	SABETHA	B1 B6 D1 D6 D9 M1 M2 M7 M8 M9 M10
126	MID-AMERICA DAIRYMEN, INC.	WAMEGO	C1 C5 C6 C7 M3
375	PIONEER CHEESE COMPANY, INC.	MOUNDRIDGE	C1 C3 M3
21-KENTUCKY -----			
236	ARMOUR FOOD CO.	SPRINGFIELD	B1 D1 D4 D6 M2 M8 M9 S26
215	ARMOUR FOODS CO.	ELIZABETH	C1 C2 C3 M3
214	BEL CHEESE, INC.	LEITCHFIELD	C1 C3 M3
222	CARNATION CO.	MAYSVILLE	M11
204	DAIRYMEN, INC.	GLASGOW	C1 C2 C17 M3 W19
208	DAIRYMEN, INC.	GLASGOW	W3
223	DAIRYMEN, INC.	HARRODSBURG	C17 C18 M3 W2
212	EAGLE PASS CHEESE CO.	ALBANY	C3 M3
209	HAMMER MILK TRANSFER STATION	SUMMER SHADE	M1
217	HART COUNTY CREAMERIES, INC.	HORSE CAVE	C1 C3 M3
203	KRAFT FOODS, INC.	LAWRENCEBURG	M1 M2
205	NATIONAL FARMERS ORGANIZATION	EDMONTON	M1
229A	SPEARS MILK TRANSFER	EIGHTY-EIGHT	M1
211	WILSEY BENNETT - SUGAR CREEK DIV.	LOUISVILLE	B1 B2 B3 B5 M5
22-LOUISIANA -----			
592	DAIRYMEN, INC.	FRANKLINTON	B1 D1 M1 M2 M8
535	GULF DAIRY ASSN., INC.	KENTWOOD	C3 M3
24-MARYLAND -----			
4	HIGH'S DIV. OF SOUTHLAND CORP.	FREDERICK	C12 M1 M4 M8 M9 M23

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24-MARYLAND (CONT.) -----			
19	*MARYLAND-VIRGINIA MILK PRODUCERS ASSN.	LAUREL	B1 B3 D1 D6 M8
47	TABLELAND MILK PRODUCERS, INC.	OAKLAND	M1
25-MASSACHUSETTS -----			
18	AGRI-MARK INC.	W. SPRINGFIELD	B1 D1 M2 M8
26-MICHIGAN -----			
765	BUTTERBALL FARMS.	GRAND RAPIDS	B2
17	DEAN FOODS CO.	WAYLAND	S6 W3
152	DIEHL, INC.	CHARLOTTE	M1
436	FRIGO CHEESE CORP.	CARNEY	C17 C18 C20 C21 C34 M1 M2 M3
303	KALAMAZOO CREAMERY CO.	KALAMAZOO	B1 D1 D4 D6 M1 M2 M8 M9 M13 M14 M15 M16
117	KRAFT FOODS, INC.	CLARE	C1 C2 M3
137	KRAFT FOODS, INC.	PINCONNING	C1 C2 C5 C7 C17 M2 M3
380	MICHIGAN MILK PRODUCERS ASSN.	ADRIAN	D1 M1 M2 M8 M9
608	MICHIGAN MILK PRODUCERS ASSN.	CONSTANTINE	B1 D1 D2 D6 M1 M2 M9 M13
123	MICHIGAN MILK PRODUCERS ASSN.	OVID	B1 D1 D4 D6 M1 M2 M9 M12 M13 M14
433	MICHIGAN MILK PRODUCERS ASSN.	REMUS	C1 C3 C20 M3
783	WIN SCHULER FOOD'S, INC.	MARSHALL	S39
258	WYETH LABORATORIES	MASON	S15
27-MINNESOTA -----			
597	ANNANDALE COOP. CRY. ASSN.	ANNANDALE	B1 M1 M7 M13
34	ASSOCIATED MILK PRODUCERS INC.	OWATONNA	M1
64	ASSOCIATED MILK PRODUCERS, INC.	ALMELUND	M1
78	ASSOCIATED MILK PRODUCERS, INC.	BAGLEY	M1
661	ASSOCIATED MILK PRODUCERS, INC.	DAWSON	C3 M3 W3
660	ASSOCIATED MILK PRODUCERS, INC.	DULUTH	M1
384	ASSOCIATED MILK PRODUCERS, INC.	HINCKLEY	M1

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<hr/>			
27-MINNESOTA (CONT.)			
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476	ASSOCIATED MILK PRODUCERS, INC.	NEW PRAGUE	D1 M2
31	*ASSOCIATED MILK PRODUCERS, INC.	NEW ULM	B1 B2 D1 D9 M14
506	ASSOCIATED MILK PRODUCERS, INC.	PAYNESVILLE	D1 M2
366	ASSOCIATED MILK PRODUCERS, INC.	PELICAN RAPIDS	M1
309	ASSOCIATED MILK PRODUCERS, INC.	PIERZ	M1
355	ASSOCIATED MILK PRODUCERS, INC.	ROCHESTER	C1 C2 C3 C7 M1 M3 W1 W2
4	ASSOCIATED MILK PRODUCERS, INC.	PALISADE	M1
444	BEATRICE FOODS	FARIBAUT	C16 W1
360	BLUFFTON COOP. CRY.	BLUFFTON	B1 M1 M7 M13
293	BOCK COOP. CREAMERY	BOCK	M1
46	BONGARDS CREAMERIES	NORWOOD	B1 C1 C3 C6 C7
301	BUCKMAN FARMERS COOP. CRY. ASSN.	BUCKMAN	M1
267	CASS CLAY CREAMERY, INC.	WAUBUN	M1
138	CLARKS GROVE CREAMERY	CLARKS GROVE	M1
490	COLD SPRING COOP. CRY. ASSN.	COLD SPRING	M1
139	CONGER COOP. CREAMERY CO.	CONGER	M1
285	DASSEL COOP. DAIRY	DASSEL	M1 M7
391	EDGERTON COOP. CRY.	EDGERTON	M1
581	ELBA COOP. CREAMERY ASSN.	ALTURA	M1
549	ELGIN COOP. CREAMERY ASSN.	ELGIN	C1 C3 C7 M3 S38 W1
294	FARMERS COOP. CREAMERY	FORESTON	M1
247	FARMERS COOP. CREAMERY ASSN.	BALATON	M1
288	*FIRST DISTRICT ASSN.	LITCHFIELD	C1 C3 M9
582	FREMONT COOP. CRY. ASSN.	UTICA	M1
20	GILMAN COOP. CREAMERY	GILMAN	M1
257	GLENCOE BUTTER & PRODUCE ASSN.	GLENCOE	C3 C38 M2 M3
124	GRANGER FARMERS COOP. CRY.	GRANGER	M1
518	HOPE COOP. CREAMERY ASSOCIATION	HOPE	B1 M1 M7 M13
191	HOUSTON-MONEY CREEK COOP. CRY.	HOUSTON	C3 M3 W1
548	INTER-LAKES COOP. ASSN.	BROWNS VALLEY	M1
630	KRAFT FOODS	MELROSE	C2 C3 C4 C5 C6 C20 C21 M3
502	KRAFT, INC.	MELROSE	C2 C3 C4 C5 C6 C7 C16 C18 M3
547	*LAND O'LAKES, INC.	BROWERVILLE	B1 D1 D6
192	LAND O'LAKES, INC.	CALEDONIA	M1
202	LAND O'LAKES, INC.	DALBO	C3 M3 W2
443	LAND O'LAKES, INC.	FARIBAUT	M1
398	LAND O'LAKES, INC.	FOSSTON	D1 D2 M2,

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DAIRY PLANTS SURVEYED AND
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
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27-MINNESOTA (CONT.)			
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448	LAND O'LAKES, INC.	LUVERNE	D1 D4 M2
298	LAND O'LAKES, INC.	MILACA	M1 M2 M7
85	*LAND O'LAKES, INC.	MOUNTAIN LAKE	B1 D1 D2 D6
369	*LAND O'LAKES, INC.	PERHAM	C1 C2 D1 M3 W3
156	LAND O'LAKES, INC.	PINE ISLAND	C1 C3 M3 S3 W2 W3
588	LAND O'LAKES, INC.	ROLLINGSTONE	M1
451	LAND O'LAKES, INC.	ROSEAU	M1
583	LAND O'LAKES, INC.	RUSHFORD	M1
130	LAND O'LAKES, INC.	SPRING VALLEY	M1 M2
305	LASTRUP COOP. CREAMERY ASSN.	LASTRUP	M1
242	LE SUEUR CHEESE CO.	LE SUEUR	C3 M3 W2 W5 W7
82	LEONARD COOP. CREAMERY ASSN.	LEONARD	M1
306	LITTLE ROCK COOP. CRY.	ROYALTON	M1
543	LONG PRAIRIE COOP. CRY ASSN.	LONG PRAIRIE	M1
148	MAPLE ISLAND, INC.	WANAMINGO	D1 D2 D4 S18
499	MEIRE GROVE COOP. CREAMERY	MELROSE	M1
646	MID-AMERICA DAIRYMEN, INC	ZUMBROTA	C1 C3 M3 S2 S4 S23 W2 W3
530	MID-AMERICA DAIRYMEN, INC.	BENSON	M1
533	MID-AMERICA DAIRYMEN, INC.	BERTHA	M1
367	MID-AMERICA DAIRYMEN, INC.	FERGUS FALLS	C1 M3 W2
407	MID-AMERICA DAIRYMEN, INC.	GLENWOOD	M1
1	MID-AMERICA DAIRYMEN, INC.	SEBEKA	M1
135	MID-AMERICA DAIRYMEN, INC.	TWIN LAKES	M1
260	MID-AMERICA DAIRYMEN, INC.	WINSTED	C1 C2 C3 M3 W2 W5
484	MID-AMERICA DAIRYMEN, INC.	WINTHROP	B1 D1 D6 W3
108	MILLERVILLE COOP. CRY. ASSN.	BRANDON	B1 M1 M7
639	NATIONAL FARMERS ORGANIZATION	SAUK CENTRE	M1
110	NELSON CREAMERY ASSOCIATION	NELSON	M1
339	NICOLLET FOOD PRODUCTS	NICOLLET	D1 D6 D9 S3 S7 S23 S26 S28 S30 S31 W3 W8
372	PERHAM COOP CREAMERY ASSN.	PERHAM	B1 M1 M7 M13
556	PLAINVIEW MILK PRODUCERS	PLAINVIEW	B1 D1 M2 M13
310	RAMEY FARMERS COOP. CREAMERY	FOLEY	M1
891	RANDY TJPKE'S TRUCKING	BLACKDUCK	M1
587	RIDGEWAY FOODS, INC.	HOUSTON	C1 M3
356	ROCK DELL COOP. CREAMERY	BYRON	M1
653	SANDOZ NUTRITION	MINNEAPOLIS	D2 S3 S4 S7 S9 S23 S28

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
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27-MINNESOTA (CONT.)			

313	SOBIESKI COOP. CRY. ASSN.	LITTLE FALLS	M1
251	SOUTHWESTERN MINNESOTA DAIRY ASSN.	RUSSELL	M1
37	SPRINGFIELD COOP. CREAMERY ASSN.	SPRINGFIELD	B1 M1
341	ST. PETER CREAMERY	ST. PETER	D1 D3 D4 D5 D6 D7 D8 D9 D10 M14 M16 S1 S2 S3 S4 S5 S7 S22 S23 S25 S26 S27 S28 S29 S31 S38 W3 W8 W14 W17
314	SWANVILLE COOP. CREAMERY	SWANVILLE	M1
264	WEST LYNN COOP. CREAMERY	HUTCHINSON	M1
127	WISCONSIN DAIRIES COOP.	PRESTON	D1 D4 D6 M2 W17
128	WISCONSIN DAIRIES COOP.	PRESTON	D1 D4 D6 M2
28-MISSISSIPPI			

12	COOPER CHEESE CO., INC.	BROOKSVILLE	C3 M3
31	MC CLENDON CHEESE CO.	BOONEVILLE	C3 M3
20	MC CLENDON CHEESE CO.	NEWTON	C1 C3
29-MISSOURI			

690	ASSOCIATED MILK PRODUCERS, INC.	KING CITY	M1
32	ASSOCIATED MILK PRODUCERS, INC.	MANSFIELD	C1 C3 M3
31	ASSOCIATED MILK PRODUCERS, INC.	MOUNTAIN VIEW	C1 C3 C7 M1 M3
513	MID-AMERICA DAIRYMEN, INC.	CABOOL	M1 M2 M7 M8
516	MID-AMERICA DAIRYMEN, INC.	CHILLICOTHE	C3 C17 C18 M1 M2 M3 M8 W2
519	MID-AMERICA DAIRYMEN, INC.	ELDORADO SPRINGS	M1
419	MID-AMERICA DAIRYMEN, INC.	LANCASTER	M1
528	MID-AMERICA DAIRYMEN, INC.	LEBANON	M1
414	MID-AMERICA DAIRYMEN, INC.	MONETT	C1 D1 M1 M3
533	MID-AMERICA DAIRYMEN, INC.	MOUNT VERNON	C1 M3
534	*MID-AMERICA DAIRYMEN, INC.	SPRINGFIELD	B1 B6 M2 M8 M14
424	MILNOT COMPANY	SENECA	B1 M2 M11
806	OPIES MILKHAULERS, INC	ELDON	M1
483	PERRYVILLE CHEESE CO.	PERRYVILLE	C3 M3
21	PRAIRIE FARMS DAIRY, INC.	ST. LOUIS	B1 M2 M13
585	SCHERP'S TRANSFER STATION	EMMA	M1

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29-MISSOURI (CONT.) -----			
331	WORREL TRANSPORT	MOUNTAIN GROVE	M1
30-MONTANA -----			
22	GLACIER MOUNTAIN CHEESE CO.	GALLATIN GATEWAY	C3 M3
31-NEBRASKA -----			
203	ASSOCIATED MILK PRODUCERS, INC.	LAUREL	M1
61	BLUE VALLEY FOODS, INC.	HEBRON	M1 M24
216	DODGE DAIRY PRODUCTS, INC.	DODGE	C17 M3
93	LEPRINO FOODS CO.	CHAPPELL	C17 M2 M3
202	MID-AMERICA DAIRYMEN, INC.	HARTINGTON	C2 C3 C7 C14 C15 M3
227	MID-AMERICA DAIRYMEN, INC.	LINCOLN	M1
67	*MID-AMERICA DAIRYMEN, INC.	NORFOLK	B1 B2 B6 D1 D6 M14
224	MID-AMERICA DAIRYMEN, INC.	O'NEILL	C3 C17 M2 M3
58	MID-AMERICA DAIRYMEN, INC.	SUPERIOR	C17 M2 M3 M8
222	ORCHARD DAIRY PRODUCTS	ORCHARD	C3 C7 M3
114	OXFORD CHEESE CORPORATION	OXFORD	C17 C18 M3
236	WELKE TRANSFER	SPRINGVIEW	M1
212	**WEST POINT DAIRY PRODUCTS, INC.	WEST POINT	B1 B6 M18
36-NEW YORK -----			
3417	ALL AMERICAN CHEESE CO., INC.	FRASER	M2
3661	BYRNE DAIRY, INC.	SYRACUSE	B1
8608	CARNATION CO.	SOUTH DAYTON	M11
329	CROWLEY FOODS, INC.	ARKPORT	B1 M8
1564	DAIRYLEA COOP., INC.	VERNON	C12 M4 S16 W1
5630	DAIRYLEA COOPERATIVE, INC.	ONEIDA	B1 M1 M2 M7 M8 M9 M13 M14
1563	DAIRYLEA COOPERATIVE, INC.	VERNON	D1 M1 M2 M7 M8 M9 W2 W3
8279	EMKAY TRADING CORP.	ARCADE	C9 C10 C11
284	EMPIRE CHEESE, INC.	CUBA	C1 C17 M3 W3
4127	FRIENDSHIP DAIRIES, INC.	FRIENDSHIP	B1 B2 C12 C13 D1 M4 M13 S16

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**FARM SEPARATED CREAM.

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
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36-NEW YORK (CONT.) -----			
8222	GREAT LAKES CHEESE OF NY, INC.	ADAMS	C1 M3 W2 W3
2323	KRAFT, INC.	CANTON	C1 M3 W2
2010	KRAFT, INC.	LOWVILLE	C1 C2 M3 W2
2500	LEPRINO FOODS, INC.	HORSEHEADS	C17 M3 W1 W2
8620	MC CADAM CHEESE CO., INC.	CHATEAUGAY	C1 C2 C5 C6 C7 M3
5056	O-AT-KA MILK PRODUCTS COOP., INC.	BATAVIA	B1 D1 D4 D6 M1 M2 M8 M9 M11 M12 M14
3470	O-AT-KA MILK PRODUCTS COOP., INC.	COLLINS CENTER	D1 D4 D6 M2 M8
8071	POLLIO DAIRY PRODUCTS, INC.	CAMPBELL	B1 C14 C17
584	POLLIO DAIRY PRODUCTS, INC.	COHOCTON	C17 M2 M3
1548	QUEENS FARMS DAIRY, INC.	PIERREPONT MANOR	B1 D1 D4 M8 M9
8077	SORRENTO CHEESE CO., INC.	BUFFALO	C14 C15 C17 C18 M3 W2 W3
5950	SORRENTO CHEESE CO., INC.	GOSHEN	C17 W2
2631	STEBEN FOODS, INC.	PRATTSBURG	B1 D1 M8
37-N. CAROLINA -----			
77	ASHE COUNTY CHEESE, INC.	W. JEFFERSON	C1 M3
1	CABARRUS CREAMERY CO., INC.	CONCORD	B1
76	CARNATION CO.	STATESVILLE	M11
38-NORTH DAKOTA -----			
8	**BOTTINEAU COOP. CREAMERY ASSN.	BOTTINEAU	B1
25	*CASS CLAY CREAMERY, INC.	FARGO	B1 C12 D1 D6 M1 M2 W2
15	CASS CLAY RECEIVING STATION	JAMESTOWN	M1
29	CASS CLAY RECEIVING STATION	NEW SALEM	M1
26	CASS CLAY RECEIVING STATION CREAMERY	EDGELEY	M1
112	CASS CLAY TRANSFER STATION	MEDINA	M1
96	CASS CLAY TUTTLE CREAMERY	TUTTLE	C1 C3 M3
21	DRAKE COOP CREAMERY	DRAKE	M1
22	ELGIN FARMERS CREAM & MILK SHIPPING ASSN	ELGIN	M1
92	EMMONS COUNTY CHEESE CORP.	STRASBURG	C3 M3
45	HAZEN CHEESE COMPANY, INC.	HAZEN	M1
46	HEBRON COOP CREAMERY	HEBRON	M1

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38-NORTH DAKOTA (CONT.)			
53	KNETTERS CHEESE COMPANY, INC.	LAKOTA	C1 M3
106	LAMOURE TRANSFER STATION	LAMOURE	M1
82	LAND O'LAKES, INC.	OAKES	M1
60	**LINTON CREAMERY COMPANY, INC.	LINTON	B1
111	MAROLF DAKOTA FARMS CHEESE, INC.	REGENT	M1
31	**PRIDE DAIRIES	GLEN ULLIN	B1
19	SELFRIIDGE CHEESE CO.	DICKINSON	C3 M3
89	SELFRIIDGE CHEESE CO.	SELFRIIDGE	C3 M3 W1
105	TRI COUNTY WEIGHING ASS'N STATION	WISHEK	M1
108	VALLEY CITY TRANSFER STATION	VALLEY CITY	M1
4	VALLEY DAIRY PRODUCTS, INC.	BEACH	C3 M3
94	WINGER DAIRIES, INC.	TOWNER	C3 M3
107	WISHEK CHEESE CO.	WISHEK	M1
39-OHIO			
109	BEATRICE FOOD INGREDIENTS, INC.	COVINGTON	S3 S7 S23
101	BREWSTER DAIRY, INC	BREWSTER	C2 C3 C4
36	CLOVERLAND DAIRY, INC.	FLUSHING	B1 B2 M13
125	DAIRY FARM PRODUCTS CO.	DAYTON	D1 M1 M2 M7 M8
28	*DAIRY FARM PRODUCTS CO.	ORRVILLE	B1 D1 D4 D6 M1 M2 M7 M8 M13 M14
87	DIEHL, INC.	DEFIANCE	C25 M1 M2 M8 M9 M11 S6 S7 S20
903	HOLMES CHEESE CO.	MILLERSBURG	C4 M2 M3 W2
35	*LAND O'LAKES, INC.	KENT	B1 M2 M13 S12
40	MEADOW GOLD DAIRIES, INC.	NEW BREMEN	B1 M1 M2
110	MICELI DAIRY PRODUCTS CO.	CLEVELAND	C14 C17 C18 M2 M3 W1
410	MIDDLEFIELD CHEESE	MIDDLEFIELD	C4 M3 W1 W2
1	NATIONAL FARMERS ORGANIZATION	MINSTER	M1
40-OKLAHOMA			
62	ASSOCIATED MILK PRODUCERS, INC.	OKLAHOMA CITY	D1
70	BURKEY CREAMERY	CUSHING	B1 B3 B4 B5 B6 M5 M18
25	GILT EDGE FARMS	NORMAN	C12 M22 M23
21	GOLD SPOT DAIRY	ENID	C12 M22 M23

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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

40-OKLAHOMA (CONT.)			

87	WATONGA CHEESE FACTORY	WATONGA	C3 M3
607	WILSEY BENNETT, INC.	OKLAHOMA CITY	B1 B2
41-OREGON			

25	FARMERS COOPERATIVE CREAMERY	MCMINNVILLE	B1 D1 D4 D6 D8
41	LARSEN'S CREAMERY	OREGON CITY	B1
80	TILLAMOOK COUNTY CREAMERY ASSN.	TILLAMOOK	B1 C3 C7 D1 D4 D6 D8 W3
42-PENNSYLVANIA			

535	BEATRICE CHEESE INC.	WHITEHALL	C3 C17 M3 M8 S3 W2 W3
189	BEAVER MEADOW CREAMERY, INC.	DUBOIS	B1
84	BORDEN CO.	WELLSBORO	M1
440	CENTRAL PA MILK MARKETING COOP.	REEDSVILLE	M1
573	DIETRICH'S MILK PRODUCTS, INC.	MIDDLEBURY CENTER	B1 D1 D4 D6 M1 M7 M8 M9 M14
242	DIETRICH'S MILK PRODUCTS, INC.	READING	B1 M8
301	HANS ROTHENBUHLER & SONS, INC.	CORRY	M1
406	*HOLLY MILK COOPERATIVE	CARLISLE	B1 D1 D4 D6 M1 M8 M9 M13 M14
37	LEHIGH VALLEY DAIRY, INC.	ALLENTOWN	C12 M4 S16
458	LEPRINO FOODS CO., INC.	SO. WAVERLY	C17 C38 M3 S1 S2 S3 S4 S18 S23 S25 S27 S28 S29 S31 S40 S41 W1 W2 W3
221	MEADOW GOLD DAIRIES, INC.	SOMERSET	B1 B2 D1
82	PENN DAIRIES, INC.	YORK	M1 M2 M7 M8 M9 M10
60	READY FOOD PRODUCTS, INC.	PHILADELPHIA	M2 M7
264	SUN-RE CHEESE CORP.	SUNBURY	C14 C17 C18
100	ZAUSNER FOODS CORP.	NEW HOLLAND	C10
45-S. CAROLINA			
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11	BORDEN, INC.	CHESTER	S6

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46-SOUTH DAKOTA			

206	ASSOCIATED MILK PRODUCERS, INC.	FREEMAN	D1 M2
208	ASSOCIATED MILK PRODUCERS, INC.	LAKE PRESTON	M1
229	BIG STONE CHEESE FACTORY	BIG STONE CITY	C17 C18 C20 C21 C22 C34 M2 M3 W16
155	BLACK HILLS MILK PRODUCTS	RAPID CITY	M1 M2 M8 M9
203	BOWDLE CREAMERY CO., INC.	BOWDLE	B1
228	CASS CLAY CREAMERY, INC.	ABERDEEN	C1 C3 M3 W1
201	CORSICA CHEESE, INC.	CORSICA	C1 C3 C7 M3 W1
246	DAKOTA CHEESE INC.	MITCHELL	C1 C3 C5 C6 C16 C17 C18 M2 M3
230	DIMOCK DAIRY PRODUCTS	DIMOCK	C2 C3
231	ETHAN DAIRY PRODUCTS	ETHAN	C3
232	EUREKA CHEESE FACTORY	EUREKA	C3 M3
233	HOVEN DAIRY	HOVEN	C20 M2 M3
156	LAND O'LAKES	SIOUX FALLS	M1
111	LAND O'LAKES INC.	VOLGA	C3 M3 W1 W2
240	MAROLF DAKOTA FARMS CHEESE, INC.	STURGIS	C3 M1 M3
237	MID-AMERICA DAIRYMEN, INC.	POLLOCK	C3 C17 M1 M3
255	NEW ZEALAND MILK PRODUCTS, INC.	SIOUX FALLS	S3 S5 S23 S28 S32
241	ROSEBUD CHEESE CO.	BURKE	C1 M3
212	ROSLYN CREAMERY COMPANY	ROSLYN	M1
207	ST. PETER CREAMERY, INC.	LAKE NORDEN	D1 D4 D6 D9 M14 M16 S1 S2 S3 S4 S7 S22 S25 S27 S28 S29 S31 W3
242	TIMBER LAKE CHEESE CO.	TIMBER LAKE	C1 C3 M3
119	TRIPP CREAMERY	TRIPP	C3
234	VALLEY QUEEN CHEESE CO.	MILBANK	C3 M3
238	VEBLEN CHEESE FACTORY	VEBLEN	C1 M3
47-TENNESSEE			

330	CUMBERLAND CREAMERY INC.	NASHVILLE	B1 B3 B4 B5 M1
313	DAIRYMEN, INC.	LEWISBURG	B1 D1 M1 M2 M8
324	KRAFT FOODS	FAYETTEVILLE	C4 M3 W1
416	KRAFT FOODS	GALLATIN	M1
318	KRAFT FOODS	GREENVILLE	C1 C3 C17 M3

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48-TEXAS -----			
1010	*ASSOCIATED MILK PRODUCERS, INC.	EL PASO	B1 D1 D6 M2 M8
905	ASSOCIATED MILK PRODUCERS, INC.	MUENSTER	C1 C3 D1 M3 W2 W3
908	*ASSOCIATED MILK PRODUCERS, INC.	SULPHUR SPRINGS	B1 D1 D6 M2 M8
49-UTAH -----			
57	CACHE VALLEY DAIRY	BEAVER	C3 M3
3	CACHE VALLEY DAIRY ASSOCIATION	SMITHFIELD	C3 C4 C7
61	GOSSNER'S CHEESE FACTORY	LOGAN	B1 C1 C4 C6 C7
62	GOSSNER'S FOODS INC.	LOGAN	M1
4	MORTENSEN FOOD PRODUCTS	N. SALT LAKE CITY	B1
50-VERMONT -----			
19	CABOT FARMERS COOP.	CABOT	C1 C12 M3 M4 S16 W19
11	GRAFTON VILLAGE CHEESE CO., INC.	GRAFTON	C1
24	INTERNATIONAL CHEESE CO.	HINESBURG	C1 C14 C41 M2 M3 W19
40	KRAFT, INC.	MIDDLEBURY	C4 M3 W2
39	KRAFT, INC.	TROY	C1 C2 M3 W1 W2
41	LUCILLE FARM PRODUCTS, INC.	SWANTON	C17 C18 C23 M3 W19
60	ST ALBANS COOP. CREAMERY	ST. ALBANS	B1 D1 D6 M1 M2 M8
51-VIRGINIA -----			
9410	BEATRICE DAIRY PRODUCTS, INC.	STRASBURG	B1 D1 D6 M2 M8 M9 M14
9412	KRAFT, INC.	INDEPENDENCE	C1 M3
53-WASHINGTON -----			
77	COMMERCIAL CREAMERY	SPOKANE	B1
11	DARIGOLD INC.	CHEHALIS	C3 C7 D1 D4 D6 D8 M2 M3 W3

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53-WASHINGTON (CONT.)			

48	DARIGOLD INC.	ISSAQUAH	B1 D1 D6
3	*DARIGOLD INC.	LYNDEN	D1 D6 M2
62	DARIGOLD INC.	SPOKANE	D1 M2
72	OLYMPIA CHEESE CO.	OLYMPIA	C3 C7 C17
100	WASHINGTON CHEESE COMPANY	MT. VERNON	C3 C7
170	YAKIMA VALLEY CHEESE CO.	SUNNYSIDE	C31
55-WISCONSIN			

814	A STURM & SONS, INC.	MANAWA	D2
48	A. X. BUHOLZER & SONS, INC.	MONROE	C1 C2 C6 C7 C41 M3 W1
363	A-G COOP CREAMERY	ARCADIA	C1 C3 M3
358	ALCAM CREAMERY CO.	RICHLAND CENTER	B1 M15 M18 M19
1853	ALTO GOLDEN GUERNSEY DAIRY COOP.	CHILTON	C17 C18 M2 M3
7	ALTO-GOLDEN GUERNSEY DAIRY COOP.	SPARTA	B1 D1 M1 M2 M7 M8 M9 M13 M14 M15
184	ALTO-GOLDEN GUERNSEY DAIRY COOP.	WAUKESHA	M1 M2
112	ALTO-GOLDEN GUERNSEY DAIRY COOP.	WAUPUN	C3 C5 C7 C17 M1 M2 M3 W2
2108	ARPIN DAIRY	ARPIN	C3 C17 C18 M2 M3 W2
1949	ASSOCIATED MILK PRODUCERS, INC.	ABBOTTSFORD	C2 C3 M3
226	ASSOCIATED MILK PRODUCERS, INC.	BLAIR	C1 C2 M1
114	ASSOCIATED MILK PRODUCERS, INC.	BOYCEVILLE	M1
43	ASSOCIATED MILK PRODUCERS, INC.	COON VALLEY	M1
1074	ASSOCIATED MILK PRODUCERS, INC.	HILLSBORO	C3 C6 M3
152	ASSOCIATED MILK PRODUCERS, INC.	MADISON	C3 M1 M3 W1 W2
224	ASSOCIATED MILK PRODUCERS, INC.	MENASHA	C3 M1 M3
425	ASSOCIATED MILK PRODUCERS, INC.	PORTAGE	C23 C32
88	ASSOCIATED MILK PRODUCERS, INC.	PRAIRIE DU CHIEN	M1
1	ASSOCIATED MILK PRODUCERS, INC.	TURTLE LAKE	D1 M1 M2
1639	AURICCHIO CHEESE CO.	PULASKI	C20 C21 M3
910	AURICCHIO CHEESE, INC.	DENMARK	C18 M3
145	BEATRICE CHEESE, INC.	DORCHESTER	M1
501	BEATRICE CHEESE, INC.	MARSHFIELD	C1 C2 C7 C17 M3 W2 W3
155	BEATRICE CHEESE, INC.	SEYMOUR	C1 C2 C4 C7 M2 M3 W2
123	BEATRICE FOODS CO.	BELoit	C1 C3 D1 M1 M2

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55-WISCONSIN (CONT.)			

10	BEATRICE FOODS CO.	MENOMONIE	B1 D1 D2 D4 D6 D8 M1 M2 S6 S7
777	BEATRICE FOODS CO.	VESPER	S6 S7 S20
140	BEECHWOOD CHEESE	ADELL	C2 C5 C6 C7 M3
980	BIGLOW CHEESE & BUTTER	AVOCA	C1 C2 C3 C6 C7 M3
1855	BLUE MOON CHEESE CO., INC.	THORP	C1 C16 C36 M1 M2 M3
204	BORDEN FOODS, INC.	NEW LONDON	C4 M2 M3 W2 W15
669	BRANCH CHEESE CO.	BRANCH	C3 C17 C18 M2 M3
2008	BRANDLI CHEESE CO.	MAUSTON	C1 C5 M3
298	BURNETT DAIRY COOP. ASSN.	GRANTSBURG	C1 C2 C7 C17 C18 C42 W1 W2
1700	CADY CHEESE, INC.	WILSON	C1 C2 C7 M3
740	CARNATION CO.	OCONOMOWOC	M1 S4 S7 S13
1710	CARR VALLEY CHEESE FACTORY	LAVALLE	C1 M3
257	CASSEL GARDENS FARMERS COOP.	MARATHON	C3 M3
671	CEDAR GROVE CHEESE FACTORY	PLAIN	C2 C3 C6 C7 M3
160	CHALET CHEESE COOP	MONROE	C1 C4 C5 C8 M3
1109	CHASEBURG COOP CREAMERY	CHASEBURG	C3
1440	CHERRY GROVE CHEESE	EDGAR	C1 C2 M3
1889	CHILI MILK POOL PLANT	CHILI	C1 C2 C3 C7 M3
1477	CLOVER BELT CHEESE FACTORY	EDGAR	C2 C3 M3
956	CLOVER HILL DAIRY COOP.	STRATFORD	C3 M3 W1
451	CLOVERLEAF CHEESE, INC.	STANLEY	C1 C2 C7 M3
288	CONNORSVILLE COOP. CREAMERY	DOWNING	M1
648	CRYSTAL LAKE CHEESE FACTORY	COMSTOCK	C1 C2 C5 C6 C7 C8 C37
289	DAIRY MAID COOP.	AUGUSTA	C3 M3
1349	DUPONT CHEESE FACTORY	MARION	C1 C2 M3
1955	EAU GALLE CHEESE FACTORY	DURAND	C20 C21 M3 W1
493	EDELWEISS CHEESE CO., INC.	MARSHFIELD	C3 M3
201	ELLISVILLE COOP. DAIRY ASSN.	LUXEMBURG	C1 C2 C7 M3 W1
356	ELLSWORTH COOPERATIVE CREAMERY	ELLSWORTH	B1 C3 M1
1514	ELMDALE CHEESE FACTORY	GREENWOOD	C1 M3
878	EXCELSIOR DAIRY ASSN.	BLUE RIVER	C3 M3
353	F & A DAIRY PRODUCTS	DRESSER	C17 C18 C23 M3
313	FALLS DAIRY	OSSEO	M1
301	*FALLS DAIRY CO.	JIM FALLS	C3 D1 M1 M3
385	FALLS DAIRY CO.	STANLEY	M1
101	FARMERS CREAMERY CO.	BANGOR	C3

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

55-WISCONSIN (CONT.)			

1355	FENNIMORE BRANCH CHEESE CORP.	FENNIMORE	C1 C2 M3
2122	FERRYVILLE CHEESE CO., INC.	FERRYVILLE	C1 C6 C7 M3
778	FOREMOST WHEY PRODUCTS	PLOVER	W1 W2 W3 W6 W8
164	FOREST SPRINGS CHEESE	MT. CALVERY	C1 C2 M1 M3
2201	FRIGO CHEESE CORP.	LENA	C14 C15 C17 C18 C19 C20 C21 M1 M2 M3
141	FRIGO CHEESE CORP.	WYOCENA	C16 M1 M2 M3
1575	GAD CHEESE FACTORY	MEDFORD	C1 C3 M3
3	GALLOWAY WEST CO.	FOND DU LAC	C11 D1 D9 M1 M2 M10 W3
1099	GIBBSVILLE CHEESE FACTORY	SHEBOYGAN FALLS	C1 C2 M3
653	GRAF CREAMERY, INC.	ZACHOW	B1 B2 B6 M15 M16 M19
151	GRAND MEADOW CHEESE	STRATFORD	C1 C2 C3 M3
267	GRANDE CHEESE CO.	BROWNSVILLE	M1 W1 W2 W3 W5 W8
93	GRANDE CHEESE CO.	DARLINGTON	M1
24	GRANDE CHEESE CO.	ELROY	M1
1866	GREENWOOD MILK PRODUCTS	GREENWOOD	C1 C2 C3 C7 M3 W2
991	GRUBER CHEESE, INC.	SPRING GREEN	C1 C3 M3 W1
36	HAWTHORNE MELODY DAIRY FARMS, INC.	WHITEWATER	C10 C12 M1 M2 M4 M8 M9 M22 M23 S16
676	HICKS CHEESE CO.	SHULLSBURG	C1 C3 M3
1512	HILLSIDE CHEESE FACTORY	STRATFORD	C3 M3
1808	HILLSIDE COOP. DAIRY	DENMARK	C1 C2 M3
706	HILLSIDE DAIRY	STANLEY	C1 C2 C3
280	HONEY BEE CHEESE FACTORY	MARATHON	C1 C2 M3
326	HUSTLER'S COOP. CRY.	HUSTLER	M1
559	INOFOOD CORP.	MERRILL	C44
304	JOHN WUETHRICH CRY. CO., INC.	GREENWOOD	B1 B6 M13 M15 M18
1711	KASSON CHEESE CO., INC.	BRILLION	C17 C18 M1 M2 M3
2175	KNAPP CREAMERY, INC.	KNAPP	C1 C2 C7 M3 W1
1325	KRAFT FOODS, INC.	ANTIGO	C20 M1 M3
181	KRAFT FOODS, INC.	MILAN	C20 M1 M3 W2
1401	KRAUSE DAIRY COOP.	OCONTO FALLS	C1 C2 M1 M3 W2
642	KROHN DAIRY PRODUCTS	LUXEMBURG	C1 C17 C18 M2 M3
291	LAKE-TO-LAKE DAIRY COOP.	DENMARK	C1 C2 C7 M1 M2 M3 W2
398	LAKE-TO-LAKE DAIRY COOP.	KIEL	C1 C2 C5 C6 M1
635	LAKESIDE CHEESE FACTORY	KIEL	C1 C2 M3 W1

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

55-WISCONSIN (CONT.)			

241	LAND O'LAKES, INC.	CLEAR LAKE	S15
413	*LAND O'LAKES, INC.	EAU CLAIRE	D2 S3 S7 S25 S28
295	LAND O'LAKES, INC.	MONDOVI	M1
1155	LANEY CHEESE FACTORY	PULASKI	C1 M3
376	LEVEL VALLEY DAIRY	WEST BEND	B1 B3 B4 M5
1425	LIBERTY POLE DAIRY	VIROQUA	C3 M3
2158	LIVINGSTON CREAMERY CO.	LIVINGSTON	M1
292	LOV-IT CREAMERY, INC.	GREEN BAY	B1 B6 M14 M15
1039	LUGANO CHEESE CO., INC.	MONROE	C17 C18 M1 M2 M3 W1
1522	LYNN DAIRY	GRANTON	C1 C2 M3 W1
307	MADISON DAIRY PRODUCE CO.	MADISON	B1 B6 M1 M2 M3 M13 M18
1551	MAPLE GROVE CHEESE FACTORY	MILLADORE	C1 C2 M3
1484	MAPLE HILL - DIV. OF MID AMERICA	BOYD	C1 C2 C20 C21 M3
1012	MAPLE ISLAND	MEDFORD	D2 S4 S9 S33
1092	MARSHALL CHEESE	CONRATH	C3 M3
325	MAUSTON COOP. CRY.	MAUSTON	C1 M3
696	MAYER DAIRY INC.	NEILLSVILLE	C3 M3
1457	MEISTER CHEESE CO.	MUSCODA	C1 C2 C3 C5 C6 C7 C20 C21 M3
285	MID-AMERICA DAIRYMEN, INC.	BALDWIN	M1 M2 M7
300	MID-AMERICA DAIRYMEN, INC.	BLOOMER	C17 C18 D1 M1 M2 W1 W2 W3
1241	MIDWAY COOP CHEESE FACTORY	CASHTON	C1 M3
1554	MILL CREEK CHEESE	ARENA	C1 C3 C5 C6 M3
436	MINDORO COOP. CREAMERY ASSN.	MINDORO	C1 C2 C3 M1 M3
447	MOQUAH CHEESE FACTORY	ASHLAND	C3 M3
886	MORGAN COOP. DAIRY ASSN.	OCONTO FALLS	C1 C3 M3 W1
2	MORNING GLORY FARMS	APPLETON	C17 M1 M2 M7 M8
17	MORNING GLORY FARMS	GREEN BAY	C3 M3 W2
75	MORNING GLORY FARMS	IOLA	M1
1950	MORNING GLORY FARMS	MARSHFIELD	C1 C2 C3 C7 M1 M3
35	MORNING GLORY FARMS	RICE LAKE	D1 M1 M2 M7 M8
197	MORNING GLORY FARMS	WITTENBERG	M1 M2 M8 M14 M19
1499	NASONVILLE DAIRY COOP.	MARSHFIELD	C1 C2 C3 C7 M3
132	NATIONAL FARMERS ORGANIZATION	BENOIT	M1
842	NATIONAL FARMERS ORGANIZATION	CURTISS	M1
773	NATIONAL FARMERS ORGANIZATION	NEENAH	M1
794	NATIONAL FARMERS ORGANIZATION	SAUK CITY	M1

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
803	NATIONAL FARMERS ORGANIZATION	SOUTH WAYNE	M1
770	NATIONAL FARMERS ORGANIZATION	TAYLOR	M1
793	NATIONAL FARMERS ORGANIZATION	TOMAH	M1
2094	NEWBURG CORNER COOP. CHEESE	BANGOR	C1 M3
1525	NORTH HENDREN COOP. DAIRY	WILLARD	C1 C2 M3 W1
340	NORWALK CHEESE COOP.	NORWALK	C1 C3 M3
863	OUTAGAMIE MILK PRODUCERS COOP.	BLACK CREEK	C1 C2 C5 C30 M1 M3 W1 W2
1163	PATRONS PRIDE CHEESE FACTORY	ATHENS	C1 C2 M3
771	PENN HOLLOW CHEESE FACTORY	AVOCA	C1 M3
1539	PLEASANT VIEW CHEESE FACTORY, INC.	APPLETON	C1 C2 M1 M3
1271	PLEASANT VIEW COOP. DAIRY	MEDFORD	C1 C2 C3 M3
1784	RABER FOODS, INC.	THORP	C4 M2
2178	RED MOUND CHEESE FACTORY	DE SOTO	C1 C3 M3
1156	ROY'S SANITARY DAIRY	MONROE	B1 B2 B6 M2 M3 M13 M15 M18
1785	S & R CHEESE CORP.	PLYMOUTH	C16 C17 C18 C19 C20 C21 M2 M3
495	S & R CHEESE CORP. - BAMFORD DIVISION	PLYMOUTH	C20 C21 M2 M3
621	S & R CHEESE CORP. - RIVER ROAD DIV.	FREDONIA	C20 C21 M2
343	*SAFEWAY STORES, INC.	DURAND	D2
2048	SANITARY CREAMERY CO.	BOSCOBEL	C1
330	SANITARY CREAMERY CO.	MINERAL POINT	B1 M15 M18
1648	SARGENTO CHEESE CO. - MITCHELL DIV.	PLYMOUTH	C17 C20 C21 M2 M3
730	SCHMITZ BEAR VALLEY CHEESE FACTORY	HILL POINT	C1 M3
249	SCHOOL GROVE CHEESE FACTORY	BRILLION	C1 C3 M3
636	SILVER & LEWIS CHEESE CO.	MONTICELLO	C2 C5 C6 C7 M3
1130	SOLDIERS GROVE FARMERS COOP. CHEESE FCTY	SOLDIERS GROVE	C3 M3 W1
240	SOUTH ALMA CHEESE FACTORY	ALMA CENTER	C17 M1 M3
832	SOUTH SIDE CHEESE FACTORY	FAIRCHILD	C1 C7 C17 M3
1285	STAR VALLEY CREAMERY CO.	SOLDIERS GROVE	C3 M3
2144	STELLA CHEESE	CUMBERLAND	C17 C18 C20 C21 C34 C42 M1 M2 M3 W1
1120	STEVE'S CHEESE FACTORY	DENMARK	C1 C2 C17 M2 M3
99	SUEMNICHT CHEESE CO.	LOGANVILLE	C17 C18
1608	SUMMIT CHEESE INC.	WILSON	C1 C2 C3 M3 W1 W2
287	SWISS VALLEY FARMS	CUBA CITY	M1
823	SWISS VALLEY FARMS	GRATIOT	M1
739	SYLVAN CREAMERY CO.	RICHLAND CENTER	C2 C3 M3
630	THIRY DAEMS CHEESE FACTORY	LUXEMBURG	C1 C3 M1 M3

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DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

55-WISCONSIN (CONT.)			

341	TOLIBIA CHEESE, INC.	FOND DU LAC	C16 C17 C18 C20 C36 M2 M3 W1 W2
1434	TONET FARMERS COOP.	LUXEMBURG	C1 C2 C7 M3
190	TRI STATE MILK COOP	WEST SALEM	M1
1058-B	TWIN TOWN CHEESE FACTORY	ALMENA	C16 C36
527	VALLEY VIEW CHEESE CORP.	SOUTH WAYNE	C5 C6 C13
1606	WELCOME DAIRY	COLBY	C2 C3 C7 M3
372	WESTBY COOP. CREAMERY	WESTBY	B1 C3 C12 M1 M3 M7 M13
1410	WEYAUWEGA MILK PRODUCTS	WEYAUWEGA	C1 C3 M1 M3
901	WEYAUWEGA STAR DAIRY	WEYAUWEGA	C1 C2 C20 C21 M3
905	WHITE CLOVER DAIRY, INC.	KAUKAUNA	C1 C6 C30 C31 M1 M2
1108	WILD ROSE CREAMERY COOP.	WILD ROSE	C1 C2 M3
399	WISCONSIN DAIRIES COOP.	BARRON	C1 C2 C3 C5 C6 C7 M3
45	WISCONSIN DAIRIES COOP.	CLAYTON	C1 C2 C7 C20 C21 C22 C34 M1 M2 M3 W1 W2
294	WISCONSIN DAIRIES COOP.	COCHRANE	C1 C2 C3 M3 W15
1797	WISCONSIN DAIRIES COOP.	EDGAR	C3 M3
820	WISCONSIN DAIRIES COOP.	LANCANSTER	C1 C2 C6 C7 M3 W1 W2 W15 W16
360	*WISCONSIN DAIRIES COOP.	REEDSBURG	B1 B2 D1 D6 D9 M1 M8 M14 M15 M16 S26
107	WISCONSIN DAIRIES COOP.	RICHLAND CENTER	C3 M3 W1 W2 W3
361	WISCONSIN DAIRIES COOP.	SAUK CITY	D1 D6 D9 M1 M2 M7 M8 S2 W2
324	WISCONSIN DAIRIES COOP.	UNION CENTER	M1
1887	WISCONSIN DAIRY STATE CHEESE CO.	RUDOLPH	C1 C2 C3 M1 M3 W15
701	WISCONSIN DAIRES COOP.	MERRILL	M1
90	WISCONSIN HILL & VALLEY	CASHTON	C1 C2 C3 C7 M3
15	WISCONSIN PRIDE CHEESE, INC.	SOLDIERS GROVE	C1 C2 M3
1718	WRIGHTSTOWN MILK PRODUCTS	WRIGHTSTOWN	M1
309	ZANDERS CREAMERY	CROSS PLAINS	B1 B2 C1 M18
521	ZIMMERMAN'S CHEESE	SOUTH WAYNE	C4 C6 M3
176	ZIMS CHEESE, INC.	BLANCHARDSVILLE	C1 C5 C6 C7 M3 W1

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DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

	56-WYOMING -----		
11	STAR VALLEY CHEESE COOP.	THAYNE	M2

SECTION
II

LISTING OF PLANTS WHICH HAVE PROCESSING
OR PACKAGING OPERATIONS THAT
MEET USDA REQUIREMENTS FOR
FACILITIES AND SANITATION

Codes shown below denote processing or packaging operations that meet USDA requirements for facilities and sanitation. Approval is limited to the designated kind of operation. Approval does not constitute eligibility for grading of finished products unless the bulk dairy products or dairy ingredients for packaging or processing are made by a USDA-approved plant. (See pages 4, 5, and 6 for codes indicating products eligible for USDA grading.)

If official inspection or grading service will be required on a "P" code product, contact the USDA regional supervisor before the product is manufactured. Arrangements are needed for assurance that dairy ingredients were made by a USDA-approved plant.

The USDA salmonella surveillance program is not applicable to dry products made by approved "P" code packaging and processing operations. Since the products are not eligible for official inspection or grading service (unless special arrangements are made), there is no USDA monitoring of the plants' performances in controlling salmonella.

Packing and Processing-P

- P1 Packaging of butter
- P2 Canning of butter
- P3 Packaging of nonfat dry milk
- P4 Packaging of instant nonfat dry milk
- P5 Packaging of dry whole milk
- P6 Packaging of dry infant formula
- P7 Packaging of dry cream substitute
- P8 Packaging of diet food
- P9 Manufacturing and packaging of pasteurized process cheese
- P10 Packaging of cheese
- P11 Packaging of shredded, grated, or crumbled cheese
- P12 Packaging of dry meat loaf mix
- P13 Manufacturing and packaging of butteroil
- P14 Drying of grated or shredded cheeses
- P15 Packaging of dry dairy blend
- P16 Dry blending and packaging of eggnog
- P17 Blending and packaging of dry food products
- P18 Drying of whey caseinate blend
- P19 Manufacturing and packaging of cold-pack cheese and cold-pack cheese food
- **P20 Manufacturing and packaging of margarine
- **P21 Manufacturing and packaging of whipped margarine
- P22 Conversion of casein and drying of caseinate
- P23 Drying of pasteurized process cheese and cheese food
- P24 Packaging of dry pasteurized process cheese and cheese food
- P25 Smoking and repackaging of pasteurized process cheese
- P26 Processing of starch
- P27 Dehydrating and packaging of cottage cheese
- P28 Manufacturing and packaging of liquid infant formula
- P29 Concentrating and drying of whey
- P30 Processing and packaging of dry milk protein products
- P31 Packaging of dry egg solids mix (formerly code P11)

**Manufactured from vegetable oil. (Margarine made with animal fat ingredients is under the inspection of Meat and Poultry Inspection Operations, Food Safety and Inspection Service, USDA.)

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
01-ALABAMA -----			
5602	NATIONAL PACKAGING CORP.	DECATUR	P7
04-ARIZONA -----			
15	UNITED DAIRYMEN OF ARIZONA	TEMPE	P1
06-CALIFORNIA -----			
649	CALIFORNIA COOPERATIVE CREAMERY	PETALUMA	P1 P10
2988	CONSOLIDATED DAIRY PRODUCTS, INC.	LOS ANGELES	P1
2	CRYSTAL CREAM AND BUTTER CO.	SACRAMENTO	P1
6	*DAIRYMAN'S COOP. CREAMERY ASSN.	TULARE	P1
31	DANISH CREAMERY ASSN.	FRESNO	P1
3493	GILT EDGE CREAMERY	SAN FRANCISCO	P1
93	MIDLAND PACKAGING CO.	FRESNO	P1
748	SAN JOAQUIN VALLEY DAIRYMEN	LOS BANOS	P1
44	WILSEY BENNETT CO.	CITY OF COMMERCE	P1
391	WYNN FOODS	EXETER	P9
13-GEORGIA -----			
310	IPK PACKERS, INC.	STONE MOUNTAIN	P9
16-IDAHO -----			
16	DAIRYMEN'S CREAMERY ASSN., INC.	CALDWELL	P1 P10
18	EE-DA-HOW SPECIALTIES	JEROME	P23
2	KRAFT FOODS	POCATELLO	P10
11	WESTERN FOOD PROCESSING	IDAHO FALLS	P23
17-ILLINOIS -----			
65	BERKSHIRE FOODS, INC.	CHICAGO	P1
2650	CARNATION CO.	JACKSONVILLE	P7
79M	CLOUD MACHINE CO.	SKOKIE	P7
267	DEAN FOODS CO.	PECATONICA	P7 P17

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DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
17-ILLINOIS (CONT.) -----			
135	DEAN FOODS CO.	ROCKFORD	P7
568M	KRAFT FOODS, INC.	CHAMPAIGN	P10
582	NAUVOO MILK PRODUCTS, INC.	NAUVOO	P10
24	NORTHERN ILLINOIS PROCESSORS, INC.	LOVES PARK	P9
18-INDIANA -----			
61	*DAIRY FARM PRODUCTS GOSHEN MILK DIV.	GOSHEN	P1
19-IOWA -----			
105	*ASSOCIATED MILK PRODUCERS, INC.	MASON CITY	P4
23	CARNATION COMPANY	WAVERLY	P4 P7 P8
97	H. J. HEINZ COMPANY	SIBLEY	P4
3	LAND O'LAKES, INC	HUDSON	P20
324	SWISS VALLEY FARMS	ST. OLAF	P10
20-KANSAS -----			
146	BERKSHIRE FOODS, INC.	KANSAS CITY	P1
350	*MID-AMERICA DAIRYMEN, INC.	SABETHA	P1
428	SEKAN CHEESE COMPANY	GIRARD	P9
21-KENTUCKY -----			
236	ARMOUR FOOD CO.	SPRINGFIELD	P1
211	WILSEY BENNETT - SUGAR CREEK DIV.	LOUISVILLE	P1 P13
24-MARYLAND -----			
19	*MARYLAND-VIRGINIA MILK PRODUCERS ASSN.	LAUREL	P1
26-MICHIGAN -----			
765	BUTTERBALL FARMS	GRAND RAPIDS	P1

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DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
26-MICHIGAN (CONT.) -----			
17	DEAN FOODS CO.	WAYLAND	P17
783	WIN SCHULER FOOD'S, INC.	MARSHALL	P9 P19
258	WYETH LABORATORIES	MASON	P6 P28
27-MINNESOTA -----			
31	*ASSOCIATED MILK PRODUCERS, INC.	NEW ULM	P1
46	BONGARDS CREAMERIES	NORWOOD	P9
659	DAIRYLAND PRODUCTS	SAVAGE	P15 P17
547	*LAND O'LAKES, INC.	BROWERVILLE	P1
85	*LAND O'LAKES, INC.	MOUNTAIN LAKE	P1
148	MAPLE ISLAND, INC.	WANAMINGO	P3 P4 P5 P6 P17 P24
484	MID-AMERICA DAIRYMEN, INC.	WINTHROP	P1
636	PACE DAIRY FOODS CO.	ROCHESTER	P9 P10
626	RYT WAY PACKAGING CORP.	NORTHFIELD	P7
653	SANDOZ NUTRITION	MINNEAPOLIS	P8 P16 P17 P23 P24 P26
562	SPRING VALLEY CHEESE	SPRING VALLEY	P10 P11
671	WASECA FOODS	WASECA	P3 P4 P15 P17
128	WISCONSIN DAIRIES COOP.	PRESTON	P5 P8 P15
28-MISSISSIPPI -----			
59	MARATHON CHEESE CORP.	BOONEVILLE	P10
29-MISSOURI -----			
950	BERKSHIRE FOODS, INC.	INDEPENDENCE	P1
150	DIEHL SPECIALTIES INTERNATIONAL	ST. LOUIS	P15 P17
235	GOLDON VALLEY FOODS	CLINTON,	P9
534	*MID-AMERICA DAIRYMEN, INC.	SPRINGFIELD	P1
21	PRAIRIE FARMS DAIRY, INC.	ST. LOUIS	P1
576	SAFEWAY COMPANY	CARTHAGE	P10
597	SCHREIBER FOODS, INC.	CARTHAGE	P9 P10
144	SCHREIBER FOODS, INC.	CLINTON	P10
596	SCHREIBER FOODS, INC.	MONETT	P9

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DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
31-NEBRASKA -----			
202	MID-AMERICA DAIRYMEN, INC.	HARTINGTON	P10
67	*MID-AMERICA DAIRYMEN, INC.	NORFOLK	P1
212	**WEST POINT DAIRY PRODUCTS, INC.	WEST POINT	P1
34-NEW JERSEY -----			
7068	NORTHFIELD CHEESE CO.	NORTHVALE	P9
36-NEW YORK -----			
21	BON TON FOODS INC	MAMARONECK	P1
3661	BYRNE DAIRY, INC.	SYRACUSE	P1
5630	DAIRYLEA COOPERATIVE, INC.	ONEIDA	P1
284	EMPIRE CHEESE, INC.	CUBA	P10
4127	FRIENDSHIP DAIRIES, INC.	FRIENDSHIP	P1
344	MC CADAM CHEESE CO., INC.	HEUVELTON	P10
5056	O-AT-KA MILK PRODUCTS COOP., INC.	BATAVIA	P1
3080	ONTARIO FOOD PRODUCTS	ALBION	P27
9077	ZENITH-GODLEY CO., INC.	NEW YORK	P1
38-NORTH DAKOTA -----			
25	*CASS CLAY CREAMERY, INC.	FARGO	P1
39-OHIO -----			
211	BIERY CHEESE CO.	LOUISVILLE	P10 P19
36	CLOVERLAND DAIRY, INC.	FLUSHING	P1
28	*DAIRY FARM PRODUCTS CO.	ORRVILLE	P1
87	DIEHL, INC.	DEFIANCE	P7 P15 P23 P24
214	GREAT LAKES CHEESE CO., INC.	NEWBURY	P10
154	I. A. M., INC.	PERRYSBURG	P7
155	L. K. BAKER CO.	GALENA	P7 P17
35	*LAND O'LAKES, INC.	KENT	P1 P20
7	NABISCO BRANDS, INC.	SEVILLE	P17
39	NU-TEK FOODS, INC.	LIMA	P9

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**FARM SEPARATED CREAM.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
40--OKLAHOMA -----			
70	BURKEY CREAMERY	CUSHING	P1 P13
607	WILSEY BENNETT, INC.	OKLAHOMA CITY	P1
41--OREGON -----			
41	LARSEN'S CREAMERY	OREGON CITY	P1
40	OREGON FREEZE DRY FOODS	ALBANY	P27
12	RAVEN CREAMERY CO.	PORTLAND	P1
80	TILLAMOOK COUNTY CREAMERY ASSN.	TILLAMOOK	P1
42--PENNSYLVANIA -----			
189	BEAVER MEADOW CREAMERY, INC.	DUBOIS	P1
229	DAIRY SALES CORPORATION	COATESVILLE	P1
526	DAIRYLAND SALES CO., INC.	PITTSBURGH	P9 P10
406	*HOLLY MILK COOPERATIVE	CARLISLE	P1
190	KELLERS CREAMERY	HARLEYSVILLE	P1
563	KRAFT, INC.	PALMYRA	P10
534	LAUBSCHER CHEESE CO., INC.	MERCER	P10
221	MEADOW GOLD DAIRIES, INC.	SOMERSET	P1
230	SOMMER MAID CREAMERY	DOYLESTOWN	P1
46--SOUTH DAKOTA -----			
203	BOWDLE CREAMERY CO., INC.	BOWDLE	P1
240	MAROLF DAKOTA FARMS CHEESE, INC.	STURGIS	P10
255	NEW ZEALAND MILK PRODUCTS, INC.	SIOUX FALLS	P18 P22 P30
47--TENNESSEE -----			
330	CUMBERLAND CREAMERY INC.	NASHVILLE	P1 P13
323	MC MINNVILLE CHEESE	MC MINNVILLE	P9
48--TEXAS -----			
1806	MID-AMERICA DAIRYMEN, INC.	SCHULENBERG	P9

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
48-TEXAS (CONT.) -----			
1	RIGHT AWAY FOODS, CORP.	MCALLEN	P9
49-UTAH -----			
3	CACHE VALLEY DAIRY ASSOCIATION	SMITHFIELD	P10
61	GOSSNER'S CHEESE FACTORY	LOGAN	P10
4	MORTENSEN FOOD PRODUCTS	N. SALT LAKE CITY	P1
63	MOUNTAIN FARMS, INC.	LOGAN	P10
60	NELSON RICKS CREAMERY CO.	SALT LAKE CITY	P10
44	SCHREIBER FOODS, INC.	LOGAN	P9
50-VERMONT -----			
19	CABOT FARMERS COOP.	CABOT	P1
11	GRAFTON VILLAGE CHEESE CO., INC.	GRAFTON	P10
51-VIRGINIA -----			
9410	BEATRICE DAIRY PRODUCTS, INC.	STRASBURG	P1
53-WASHINGTON -----			
77	COMMERCIAL CREAMERY	SPOKANE	P1
11	DARIGOLD INC.	CHEHALIS	P10
48	DARIGOLD INC.	ISSAQUAH	P1
72	OLYMPIA CHEESE CO.	OLYMPIA	P11
100	WASHINGTON CHEESE COMPANY	MT. VERNON	P10
55-WISCONSIN -----			
814	A STURM & SONS, INC.	MANAWA	P1 P2 P3 P4
7	ALTO-GOLDEN GUERNSEY DAIRY COOP.	SPARTA	P1
425	ASSOCIATED MILK PRODUCERS, INC.	PORTAGE	P9 P10 P11
445	BEATRICE CHEESE	GREEN BAY	P9
123	BEATRICE FOODS CO.	BELOIT	P15 P17
10	BEATRICE FOODS CO.	MENOMONIE	P3 P4 P5 P7 P17

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
55-WISCONSIN (CONT.)			
777	BEATRICE FOODS CO.	VESPER	P7 P17
204	BORDEN FOODS, INC.	NEW LONDON	P10
740	CARNATION CO.	OCONOMOWOC	P7 P17
61	CHURNEY CO., INC.	WEYAUWEGA	P9 P10 P19 P25
2201	FRIGO CHEESE CORP.	LENA	P10 P11 P14
498	FROMAGERIES BEL, INC.	HILBERT	P9 P19
653	GRAF CREAMERY, INC.	ZACHOW	P1
6-437	GREAT LAKES CHEESE	PLYMOUTH	P10
8-0119	GREEN BAY CHEESE	GREEN BAY	P10 P11
271	HERNKE CHEESE CO.	HILBERT	P9 P19
304	JOHN WUETHRICH CRY. CO., INC.	GREENWOOD	P1
130	LACROSSE CHEESE CO., INC.	LACROSSE	P9
398	LAKE-TO-LAKE DAIRY COOP.	KIEL	P10
241	LAND O'LAKES, INC.	CLEAR LAKE	P6 P17
413	*LAND O'LAKES, INC.	EAU CLAIRE	P4 P15
57	LAND O'LAKES, INC.	SPENCER	P9 P10 P23 P24
82865	LEMKE CHEESE CO., INC.	WAUSAU	P10
376	LEVEL VALLEY DAIRY	WEST BEND	P1 P13
292	LOV-IT CREAMERY, INC.	GREEN BAY	P1
41	LOYAL CHEESE CO.	LOYAL	P9
307	MADISON DAIRY PRODUCE CO.	MADISON	P1
1012	MAPLE ISLAND	MEDFORD	P4 P5 P6 P8 P17
2919	MARATHON CHEESE	MEDFORD	P10
58	MARATHON CHEESE CORP	MARATHON	P10
707	MERKT CHEESE CO.	BRISTOL	P19 P24
91	OWC PROCESSING INC.	FOND DU LAC	P9
8-3034	RIDGEVIEW PROCESSING, LTD	LACROSSE	P3 P15 P17
1785	S & R CHEESE CORP.	PLYMOUTH	P10
343	*SAFEWAY STORES, INC.	DURAND	P4 P7
69	SAFEWAY STORES, INC.	LA CROSSE	P9 P10
491	SARGENTO CHEESE CO.	PLYMOUTH	P9 P10
443	SCHREIBER FOODS, INC.	GREEN BAY	P9 P10
821	SCHREIBER FOODS, INC.	WISCONSIN RAPIDS	P9
341	TOLIBIA CHEESE, INC.	FOND DU LAC	P10 P11
108	WAUNAKEE KASE-HAUS	WAUNAKEE	P9
8-3443	WELCOME DAIRY	COLBY	P9 P10
360	*WISCONSIN DAIRIES COOP.	REEDSBURG	P1
361	WISCONSIN DAIRIES COOP.	SAUK CITY	P3 P15
74	WOHLT CHEESE CORP.	FREMONT	P9
1008	WOHLT CHEESE CORP.	WEYAUWEGA	P9
309	ZANDERS CREAMERY	CROSS PLAINS	P1

*USDA RESIDENT GRADING SERVICE PROVIDED.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

	55-WISCONSIN (CONT.) -----		
176	ZIMS CHEESE, INC.	BLANCHARDSVILLE	P10

LABORATORY SERVICE

USDA laboratory testing service is available, upon request, to any plant, industry, or private organization that wants its products analyzed. Minimum fees are shown in the following schedule. (There is a minimum charge of \$10.15 for each testing request or certificate issued.)

(a) Dry milk and related Products:

Total fat (ether extraction)-----	3.70
Moisture -----	2.85
Titrateable acidity -----	1.40
Solubility index -----	1.90
Scorched particles -----	1.90
Bacterial plate count -----	3.70
Bacterial direct microscopic count -----	5.50
Flavor -----	.95
Whey protein nitrogen -----	9.25
Vitamin A -----	18.35
Alkalinity of Ash -----	20.30
Dispersibility -----	9.25
Coliform (solid media)-----	3.70
Salmonella -----	14.75
Phosphatase -----	20.30
Oxygen -----	11.00
Density -----	1.40

(b) Condensed milk and related products:

Fat (fat extraction)-----	5.50
Total solids-----	3.70
Sugar (sucrose)-----	20.30
Net Weight (per can)-----	2.25
Flavor, color, body, texture-----	1.40

(c) Cheese and related products:

Moisture -----	3.70
Moisture in duplicate-----	5.50
Total fat (ether extraction)-----	6.45
Moisture and fat (dry basis) complete -----	10.15

(d) Butter and related products:

Moisture -----	3.70
Fat -----	7.30
Salt -----	3.70
Complete Kohman analysis -----	11.00
Fat and moisture (same sample) ple) -----	9.25
Flavor, color, texture -----	1.90
Peroxide value-----	20.30
Free fatty acid-----	9.25
Yeast and mold-----	4.65
Proteolytic count-----	4.65

(e) Corn-Soya-Milk:

Sieve test-----	3.70
Density -----	1.40
Bostwick-uncooked -----	4.65
Bostwick-cooked -----	9.25
Protein (Kjeldahl) -----	9.25
Fat (Soxhlet) -----	6.45
Moisture -----	2.85
Crude fiber -----	13.90
Flavor -----	.95

See page 41 for the addresses and telephone numbers of USDA laboratories at Chicago and San Francisco. Samples may be sent directly without prearrangement, but should be accompanied by a request listing the tests desired and the name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analysis is completed. The request should specify telephone number and person to contact.

The USDA Chicago laboratory also will perform additional tests not outlined above. Charges for these tests apply at the rate of \$20.30 per hour. For tests not listed, arrangements should be made directly with Dr. Fred Pepper, chemist in charge.

DIRECTORY

Following are names and addresses of personnel who may be contacted for inspection, grading, and laboratory service on dairy products

<u>Area Covered</u>	<u>Contact</u>	<u>Telephone Number</u>
	<u>PLANT INSPECTION, GRADING AND LABORATORY SERVICE</u>	
Arizona, California, Colorado, Idaho, Montana, Nevada, New Mexico, Oregon, Utah, Washington, Wyoming	Tom Kenefick, Regional Director Dairy Grading Section, Dairy Division Agricultural Marketing Service, USDA 1755 North Gateway, Suite A Fresno, CA 93727	209 - 456-2601 (Commercial)
	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
Arkansas, Iowa, Kansas, Louisiana, Minnesota, Missouri, Nebraska, North Dakota, Oklahoma, South Dakota, Texas	Wayne Larson, Regional Director Dairy Grading Section, Dairy Division Agricultural Marketing Service, USDA 110 South Fourth Street, Room 118 Minneapolis, MN 55401	612 - 348-1604 (Commercial) 777-1604 (Government FTS)
*For laboratory service, see address below		
	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
Alabama, Illinois, Indiana, Kentucky, Michigan, Mississippi, Tennessee, Wisconsin	K. R. Olson, Regional Director Dairy Grading Section, Dairy Division Agricultural Marketing Service, USDA 610 South Canal Street, Room 803 Chicago, IL 60607	312 - 353-6680
*For laboratory service, see address below		
	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
Connecticut, Delaware, Florida, Georgia, Maine, Maryland, Massachusetts, New Hampshire, New Jersey, New York, Ohio, Pennsylvania, Rhode Island, North Carolina, South Carolina, Vermont, Virginia, West Virginia	L. C. Iverson, Regional Director Dairy Grading Section, Dairy Division Agricultural Marketing Service, USDA 100 South Clinton Street, Room 1221 Syracuse, NY 13260	315 - 423-5325 (Commercial) 950-5325 (Government FTS)
	<u>*LABORATORY SERVICE</u>	
	Dr. Fred H. Pepper, Chemist in Charge Dairy Grading Section, Laboratory Agricultural Marketing Service, USDA 610 South Canal Street, Room 666 Chicago, IL 60607	312 - 353-6525

National Staff

Dairy Grading and Standardization Branch

Richard W. Webber, Chief, Dairy Grading and Standardization Branch -----202-382-9382
Robert E. Aschebrock, Program Review and Evaluation -----202-382-9382

Dairy Grading Section

F. Tracy Schonrock, Head, Dairy Grading Section -----202-382-9365
Lynn G. Boerger, Natl. Coordinator, Cheese Products, Grade Labeling -----202-382-9381
Roland S. Golden, Natl. Coordinator, Resident Programs, Dried Products -----202-382-9383
Duane R. Spomer, Natl. Coordinator, Butter Products, Packaging Programs -----202-475-4275
F. Tracy Schonrock, Natl. Coordinator, Plant Inspections -----202-382-9365
Aggie Thompson, Natl. Coordinator, Training -----312-858-8400
Vacant, Natl Coordinator, Data Processing -----312-858-8400

Dairy Standardization Section *

Robert G. Semerad, Head, Dairy Standardization Section -----202-382-9380
Diane D. Lewis, Agricultural Marketing Specialist -----202-382-9385
Jeffrey L. Spomer, Agricultural Marketing Specialist -----202-382-9384

*The Dairy Standardization Section is responsible for new equipment design reviews as well as dairy standards preparation.

United States Department of Agriculture
Agricultural Marketing Service
Washington, DC 20090-6456

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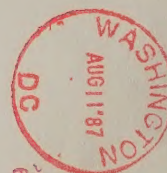
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